

Date: Wednesday, 29/04/2009 3:07:15 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : SET-SCREW
<b>Job Number</b> : 47625	
<b>Estimate Number</b> : 12490	
<b>P.O. Number</b> :	<b>Part Number</b> : D35331
<b>This Issue</b> : 29/04/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3533 REV B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 44644	<b>Material</b> : 04/05
<b>Written By</b> :	<b>Due Date</b> : 30/04/2009
<b>Checked &amp; Approved By</b> : JW 09.04.29	<b>Qty</b> : 100 Um: 50 Each
<b>Comment</b> : Est Rev:A New Issue 06-07-25 JLM verified by DD	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** Issue P/O: 8698  
 Purchase Part Number: 92311A564  
 Supplier: MAC MASTER CARR  
 Certificate of conformity is required

C/L 09/04/30

(100)

2.0	92311A564	Set Screw
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)  
 Set Screw

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure material certification is attached

P/L 5/4

(100)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

counter  
 8 09/05/05  
 (100)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 Identify and stock  
 Location: STILL

P/L 5/5 (100)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 29/04/2009 3:07:15 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET-SCREW

Job Number: 47625

Part Number: D35331

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/05 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-05-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

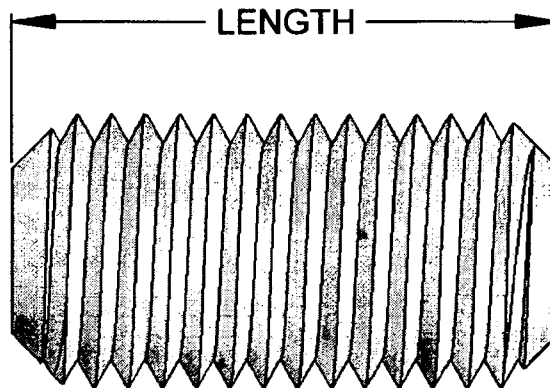
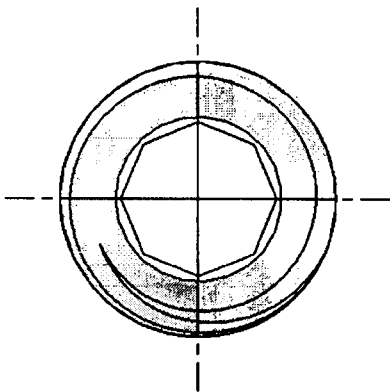
**NOTE:** Date & initial all entries



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3533	REV. B SHEET 1 OF 1
DATE 07.06.14		TITLE SET SCREW SCALE NTS	
REV	DATE	DESCRIPTION	
A	06.07.12	NEW ISSUE	
B	07.06.14	ADD D3533-3; ADD MATERIAL/FINISH COLUMN	

## SPECIFICATION CONTROL DRAWING

RELEASED  
07.08.03



PART NUMBER	MATERIAL AND FINISH	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	18-8 STAINLESS STEEL	1/4-28 UNF	1.000	McMASTER-CARR, P/N 92311A564
D3533-3	BLACK OXIDE ALLOY STEEL	#6-40 UNF	0.188	McMASTER-CARR, P/N 91375A161



### NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
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WORK ORDER  
NO. 147625

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# DART

## Purchase Order

Date Apr 30, 2009	Page 1
Purchase Order Number PO00008698	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

REVISED

### Vendor Address:

McMaster-Carr Supply Co,  
P.O. Box 7690  
Chicago, IL 60680-7690  
USA  
Phone (330) 995-5500  
Fax (330) 995-9600

### Ship To:

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-MCM001	Apr 30, 2009	N30	Purolator	May 04, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
12.0000	2986A12 ✓	1/16 -6" LONG DRILL BIT	04/05/2009	No	3.200000		38.40
12.0000	2986A46 ✓	1/16- 12" LONG DRILL BIT	04/05/2009	No	8.400000		100.80
80.0000	8509A12 <i>Rev 30</i>	BUSHING #30	04/05/2009	No	3.120000		249.60
80.0000	8509A31 ✓	LOCKRING	04/05/2009	No	1.600000		128.00
25.0000	8491A107 ✓	BUSHING 3/16	04/05/2009	No	5.380000		134.50
6.0000	8353T74	TIRE & RIM	04/05/2009	No	78.230000	Each	469.38
Comments: AS PER DWG D3233 REV. B B47607 MCMaster P/N: 8353T74							
12.0000	D3397041	Wheel Assembly	04/05/2009	No	44.840000	Each	538.08
Comments: AS PER DWG D3397 REV. A B47618 MCMaster P/N: 4997T28							
100.0000	92311A564 ✓	Set Screw	04/05/2009	No	0.241400	Each	24.14
Comments: AS PER DWG D3533 REV. B B47625 MCMaster P/N: 92311A564							
200.0000	92311A599	SET SCREW	04/05/2009	No	0.214000	Each	42.80
Comments: AS PER DWG D2712 REV. B B47603 MCMaster P/N: 92311A599							

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

Comments:  
PLEASE ADVISE PRICES

### Tax Summary:

Less:	
Included tax	0.00
Subtotal	1,725.70
Total tax	0.00
Total purchase order in	
USD Dollars	1,725.70

Entered By: *CY* CLAVOIE

Approved By: *W*

200 Aurora Industrial Parkway  
Aurora OH 44202  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

Purchase Order  
PO00008698

Page 2 of 2

McMaster-Carr Number  
5744159-01

04/30/2009

Line	Description	Ordered-Shipped		LNS	A'
92311A564	Type 18-8 Stainless Steel Cup Point Socket Set Screw, 1/4"-28 Thread, 1" Length, Packs of 50	2 Packs	2	2 - 699	
92311A599	Type 18-8 Stainless Steel Cup Point Socket Set Screw, 5/16"-24 Thread, 5/8" Length, Packs of 50	4 Packs	4	2 - 696	02/05/05

Expected to ship

8509A12	Removable Drill Bushing for Thin Gauge Material, 30 (.1285") ID, 3/8" OD, 3/8"-24 Thread Size	80 Each	50 to ship by 05/14
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